



# Drilling Off Center...But On Purpose

## Angled Drilling Applications

### Moderator:

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### Panel:

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Dmitry Kuravskiy / *Celsius Energy*

*Presented Live at the  
NY-GEO 2023  
Conference  
Albany, New York on  
April 26, 2023*

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## Why include angled boreholes?

- ▶ Main reason – to get geothermal capacity into ground in instances where you cannot access from surface with standard vertical spacing
- ▶ Reasons can be surface or subsurface obstruction, accessibility, future use, ongoing operation restrictions, site scheduling (and more)





# Types of projects for which this is applicable

- ▶ Retrofit is a clear candidate - from homes, MURB, and institutional
- ▶ New construction - possible simplification of tie-in, reduction of interferences
- ▶ Reconstruction or retrofit of operational facilities



# Rig Considerations for Angled Drilling

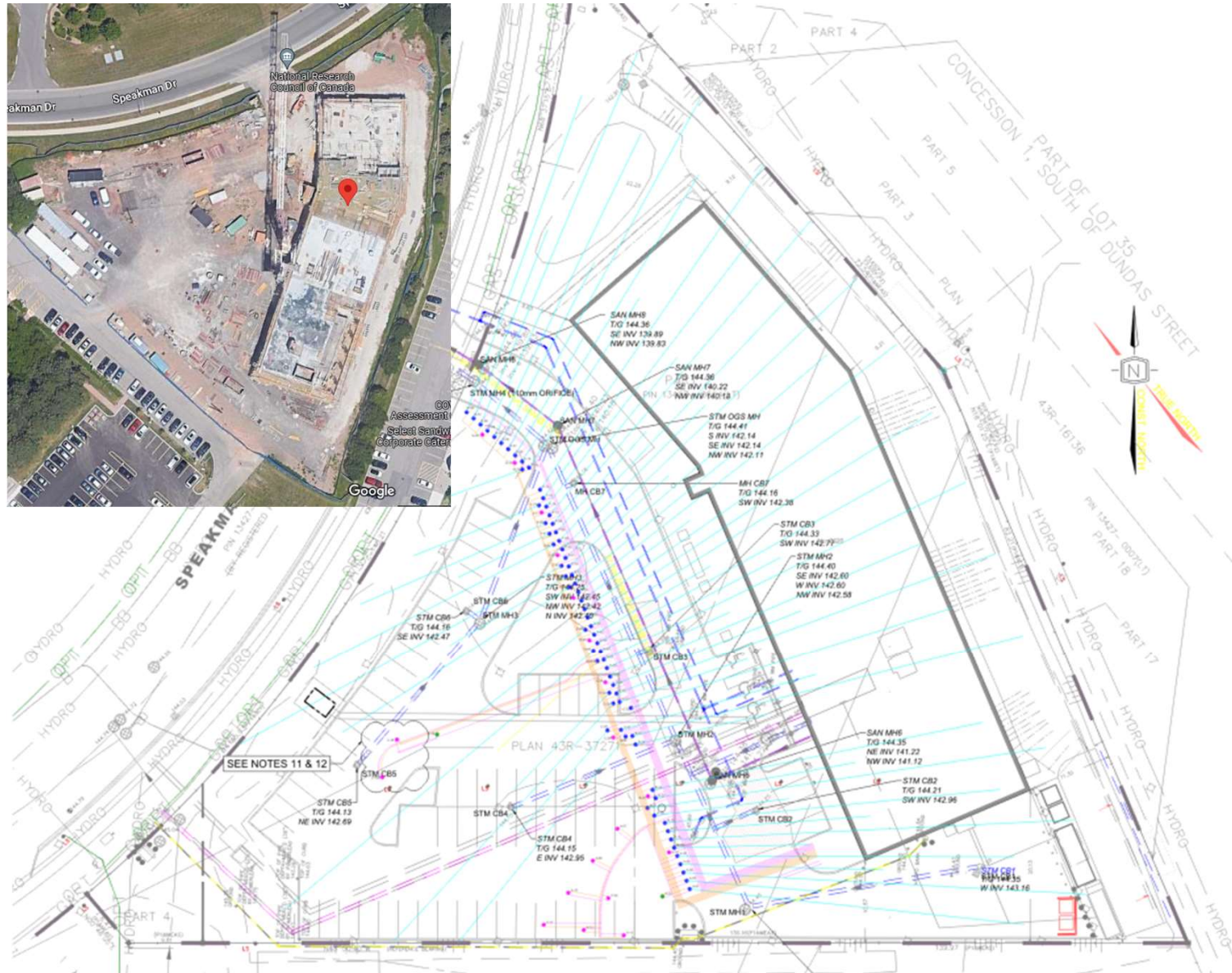
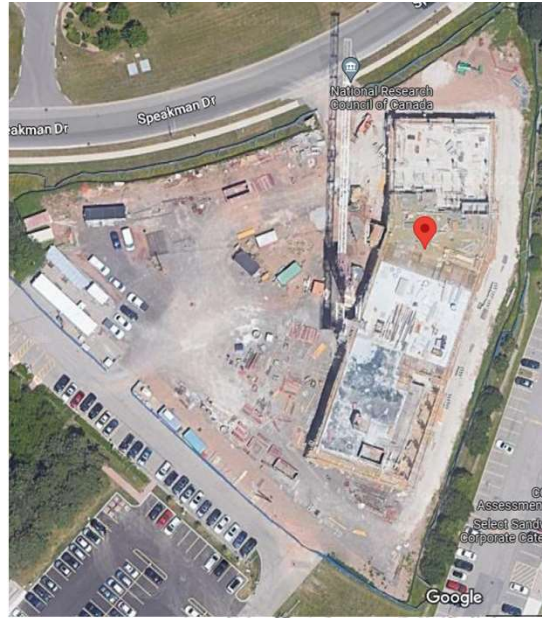
- ▶ Mast orientation
- ▶ Positioning
- ▶ Rod/casing handling





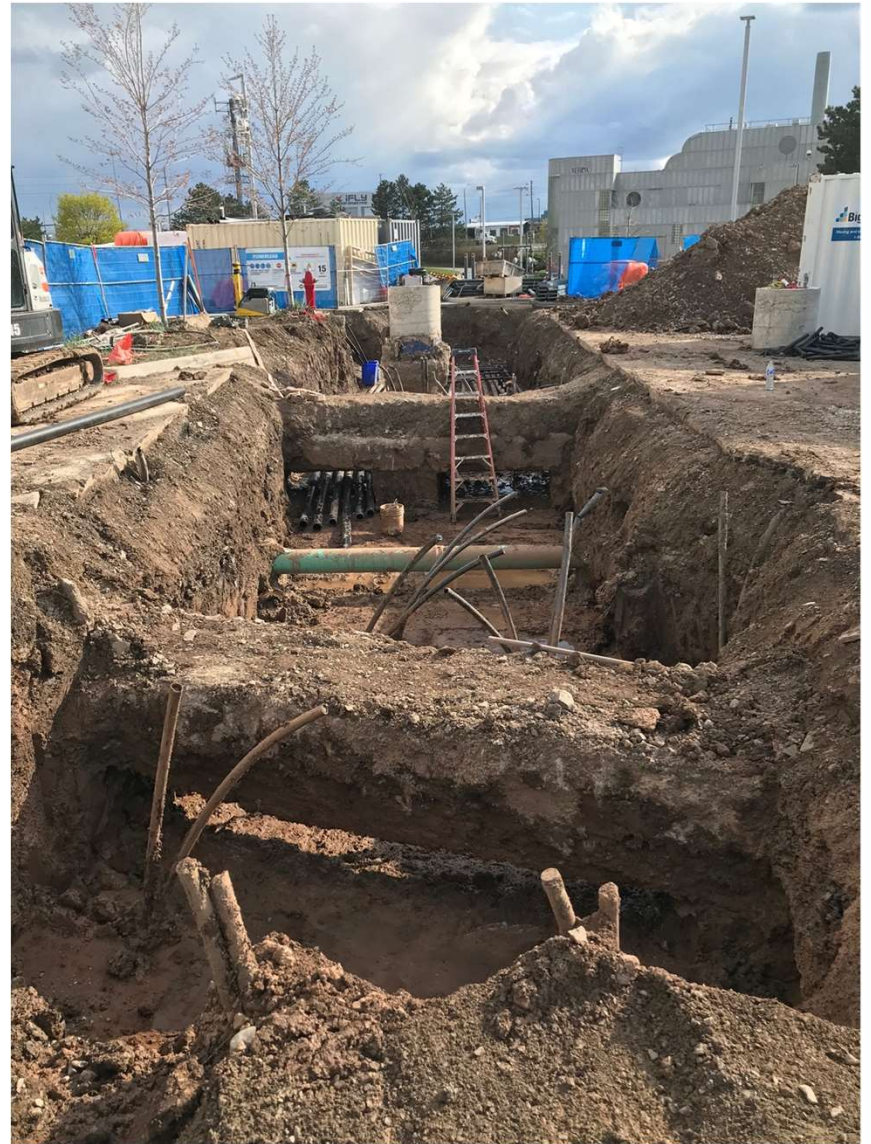
# 2620 Speakman Drive

- 88 boreholes of 850' length (17 vertical, 71 angled)
- Building was already constructed when geo-exchange was considered, requiring an angled approach to maximize geo-exchange potential.





2620  
Speakman  
Drive







# A Decarbonization Solution for Buildings



26 April 2023 | NY-GEO

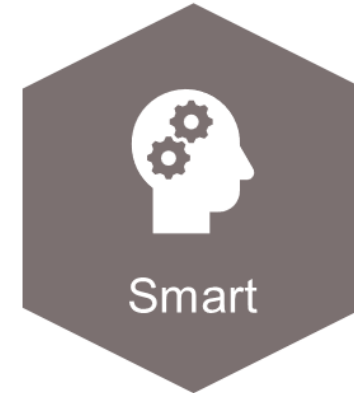
# Celsius Energy Benefits Beyond the Norm



200 ft<sup>2</sup> Land Impact  
Preserve Real Estate  
Retrofit Flexibility



CO<sub>2</sub> Reduction  
Energy Reduction  
No Heat Island



Optimized Design  
Digital Control  
Turnkey Solution



Invisible  
Quiet  
Resilient



Less Bores  
Less Piping  
Less OPEX

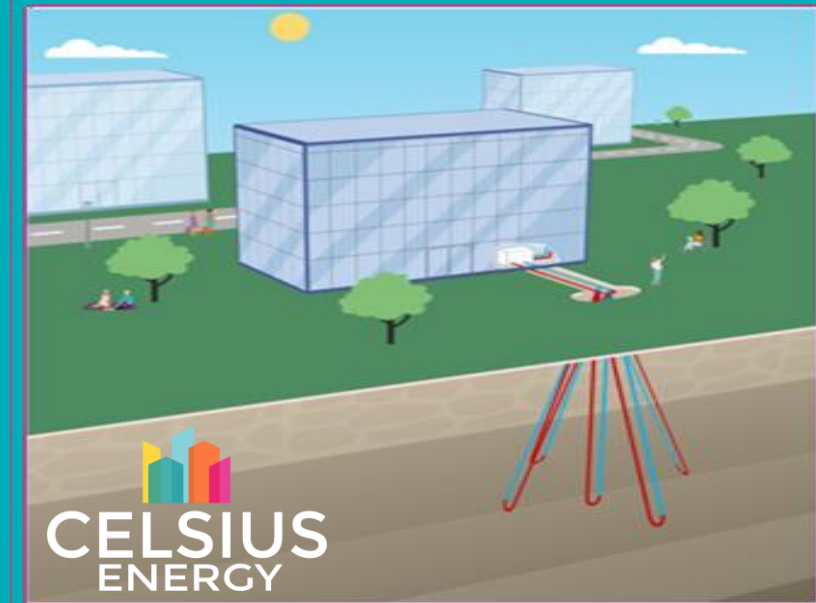
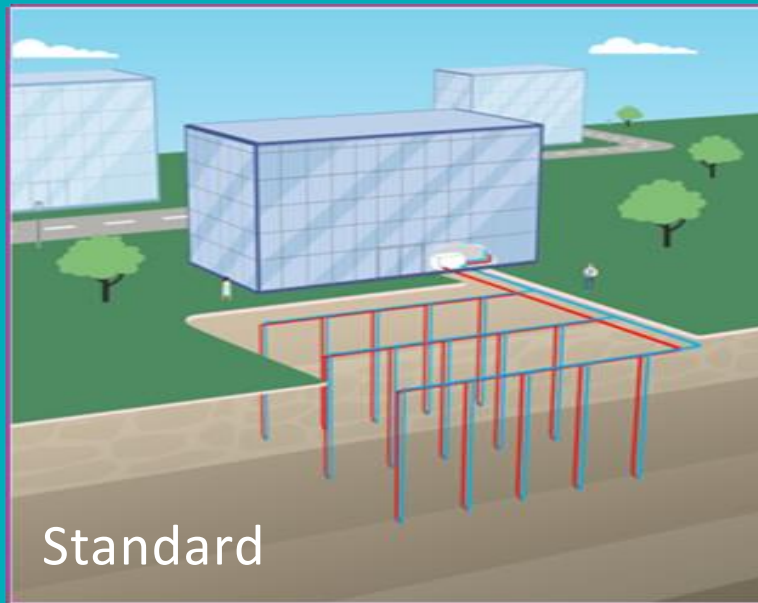


Single Building  
District  
Community



# Optimized Borehole Heat Exchanger

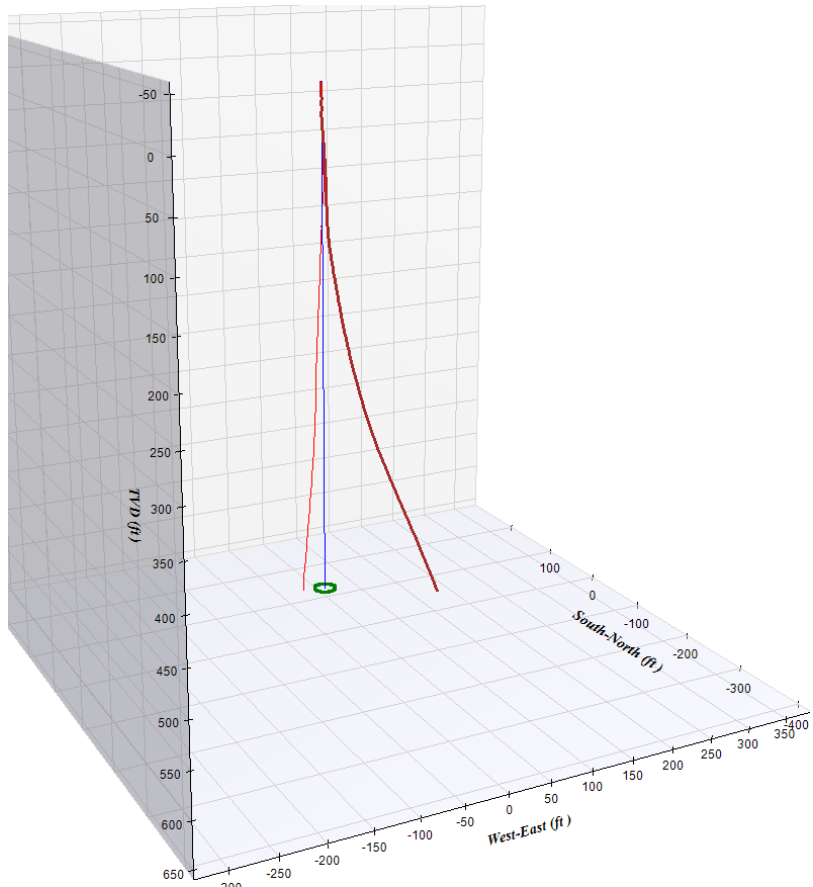
- Less wells
- Less horizontal piping
- Less site impact
- Preservation of real estate
- Flexible construction planning
- COST EFFICIENCY!



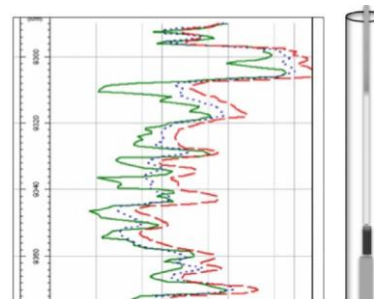
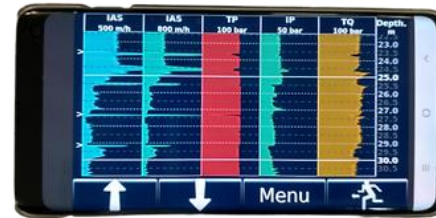
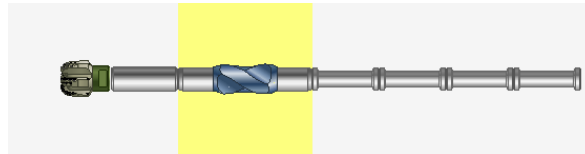


# Angled drilling regulations and control

## Why



## What

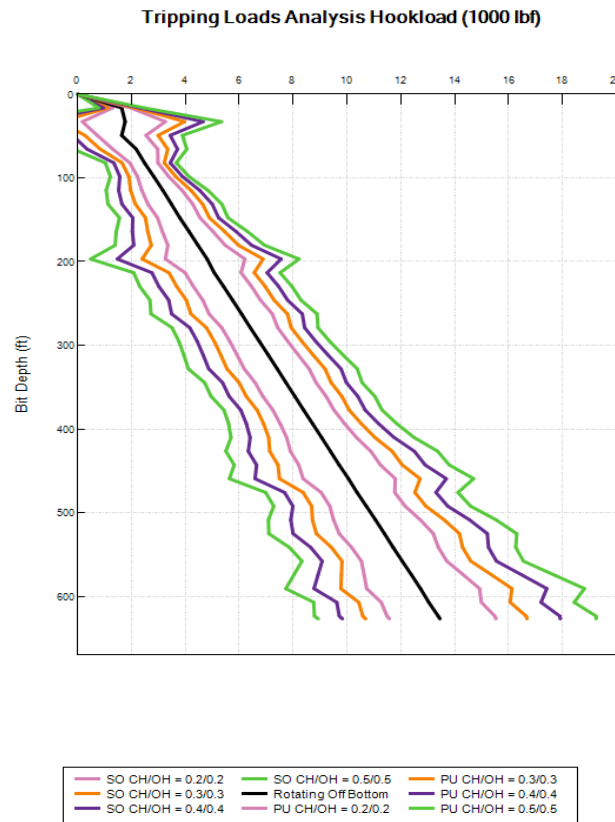


## How

- Survey Standard
- Well Survey Reporting
- Well Survey Data base
- ❖ Exit property line
- ❖ Collision risks
- ❖ Risk to surface facilities

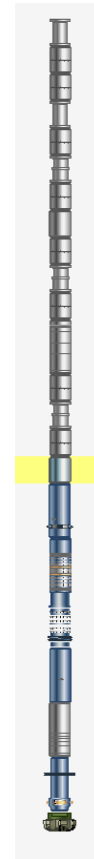
# Angled drilling price vs. challenges & requirements

## Why



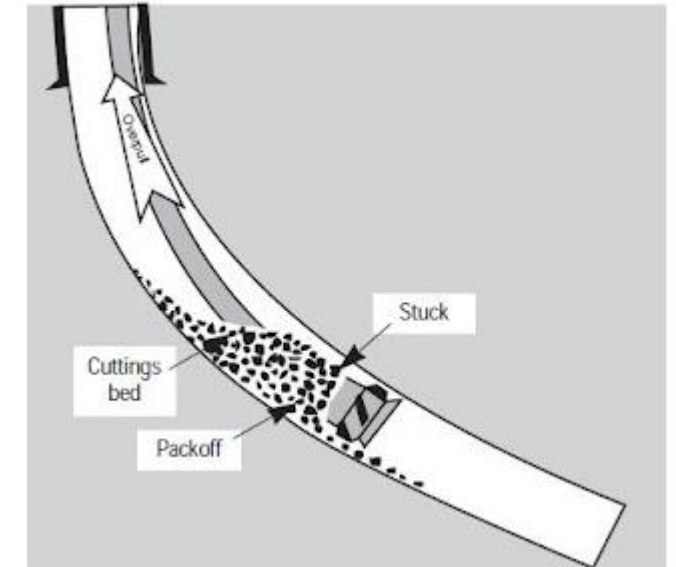
Drag Forces (Drilling & Completion)

## What



Complex BHA (Design & Delivery)

## How



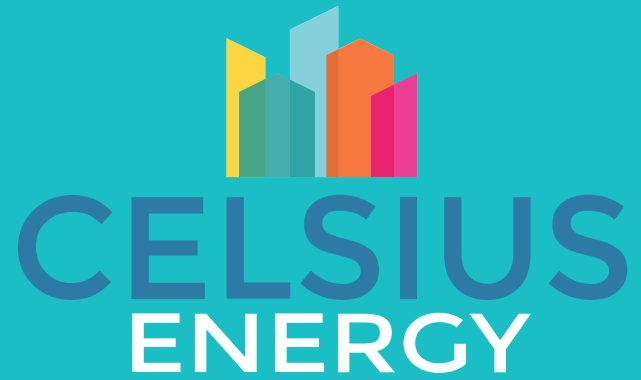
Borehole Delivery risk



# Powered by the Earth







Does your project meet one of these two criteria?

*Area > 10,000 Sq Ft*

Or

*Heating and/or cooling needs > 300 kBTU/Hr*

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# Inclined Bore holes – Why ?



Allows geothermal solutions in areas previously not considered !

Accessing more rockmass with from limited surface area !!

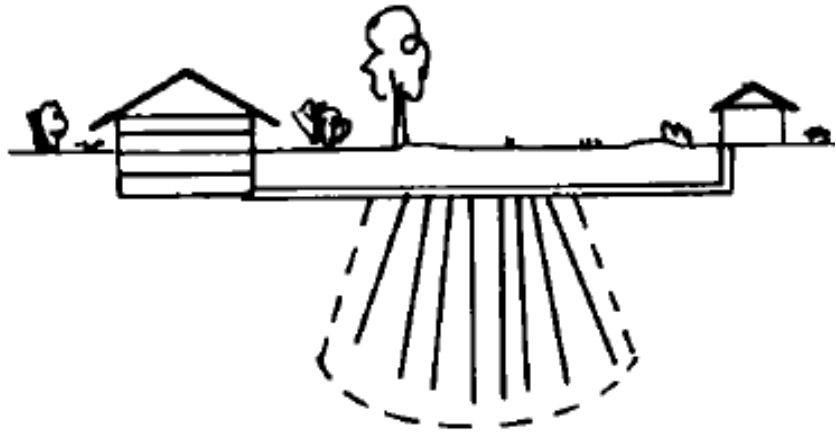
Install geothermal solution in existing buildings !!!

Limit geothermal systems impact on existing and future underground infrastructure !!!!

Stefan Swartling,  
Urban Geothermal Solutions



# Inclined bore holes – Early days

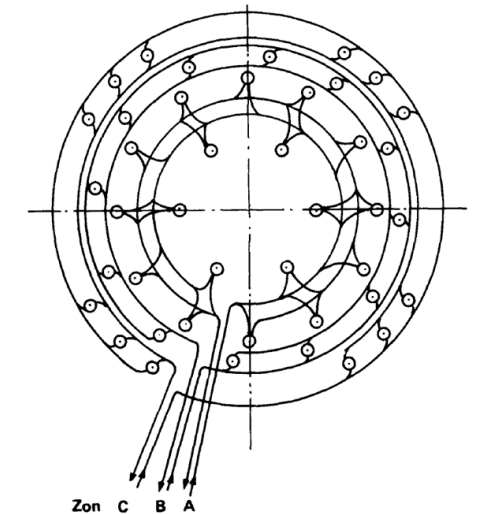
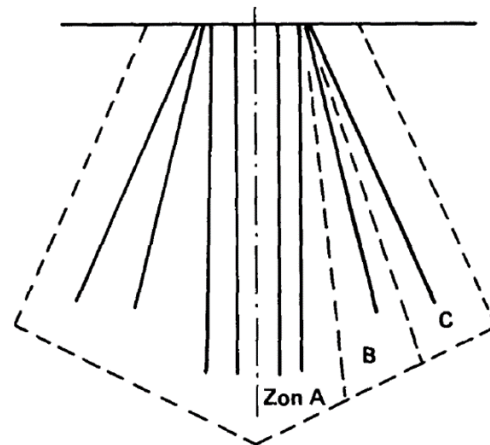
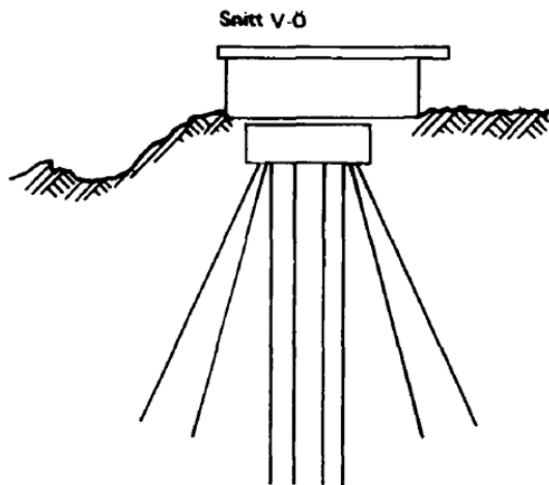


First inclined BTES in Sigtuna, Sweden **1977**

Difficult terrain and existing buildings limited areas to drill from.

Storage of solar heat 37 holes x 65 m

Zone design

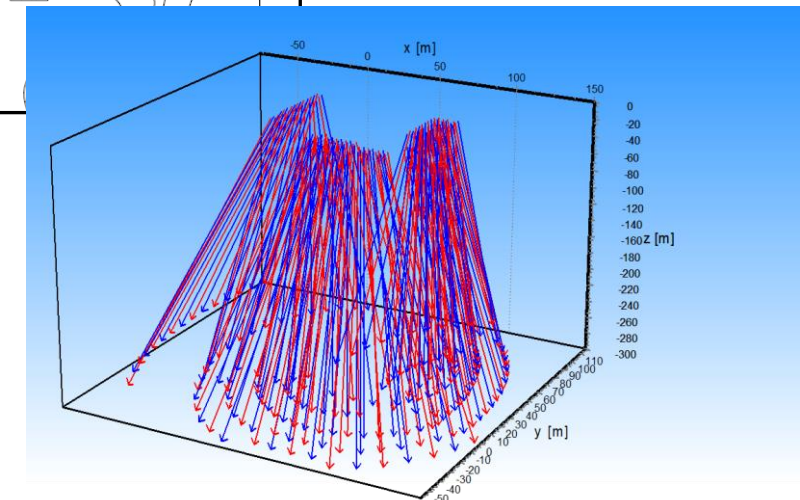
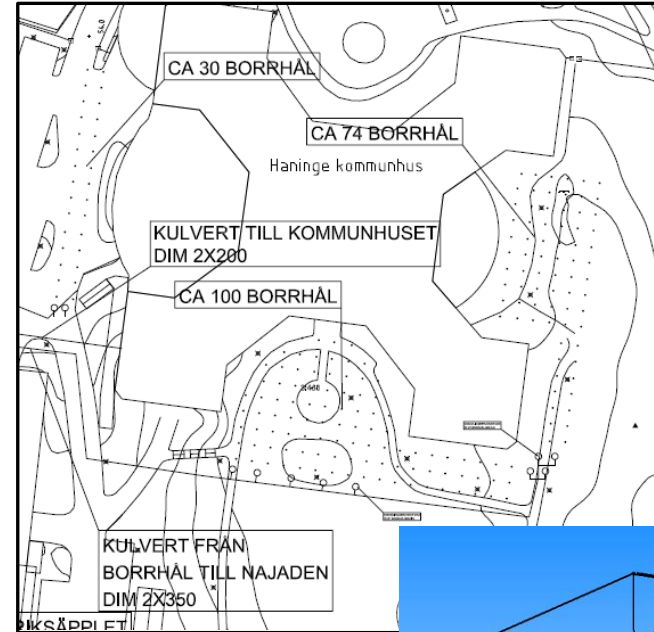
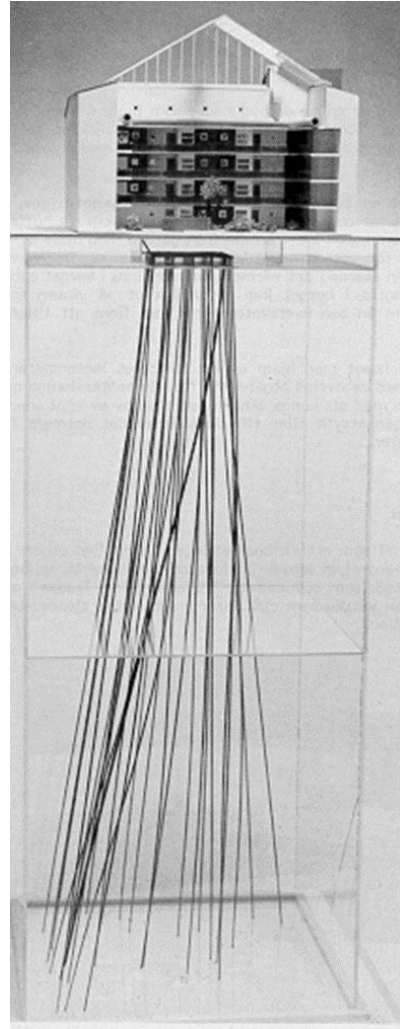
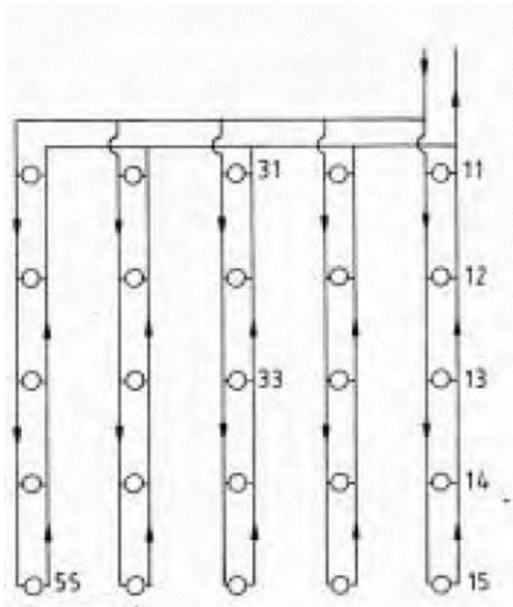


# Early projects

## Sun Court, 1986 & Najaden design, Sweden

### Sun Court

- 25 boreholes x 260 Ft
- 10-15° angle
- 5x5 grid
- 6,5' spacing at surface



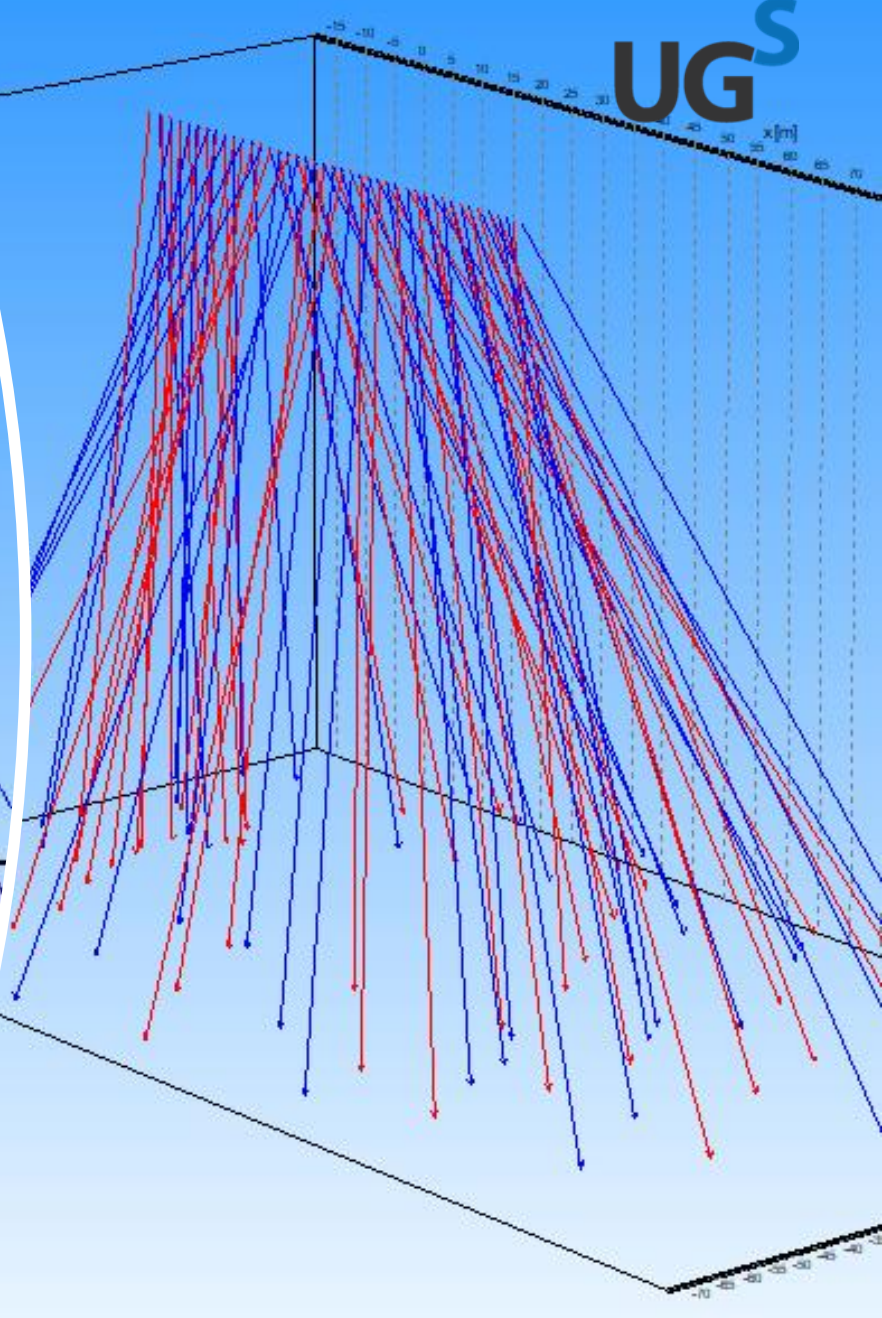
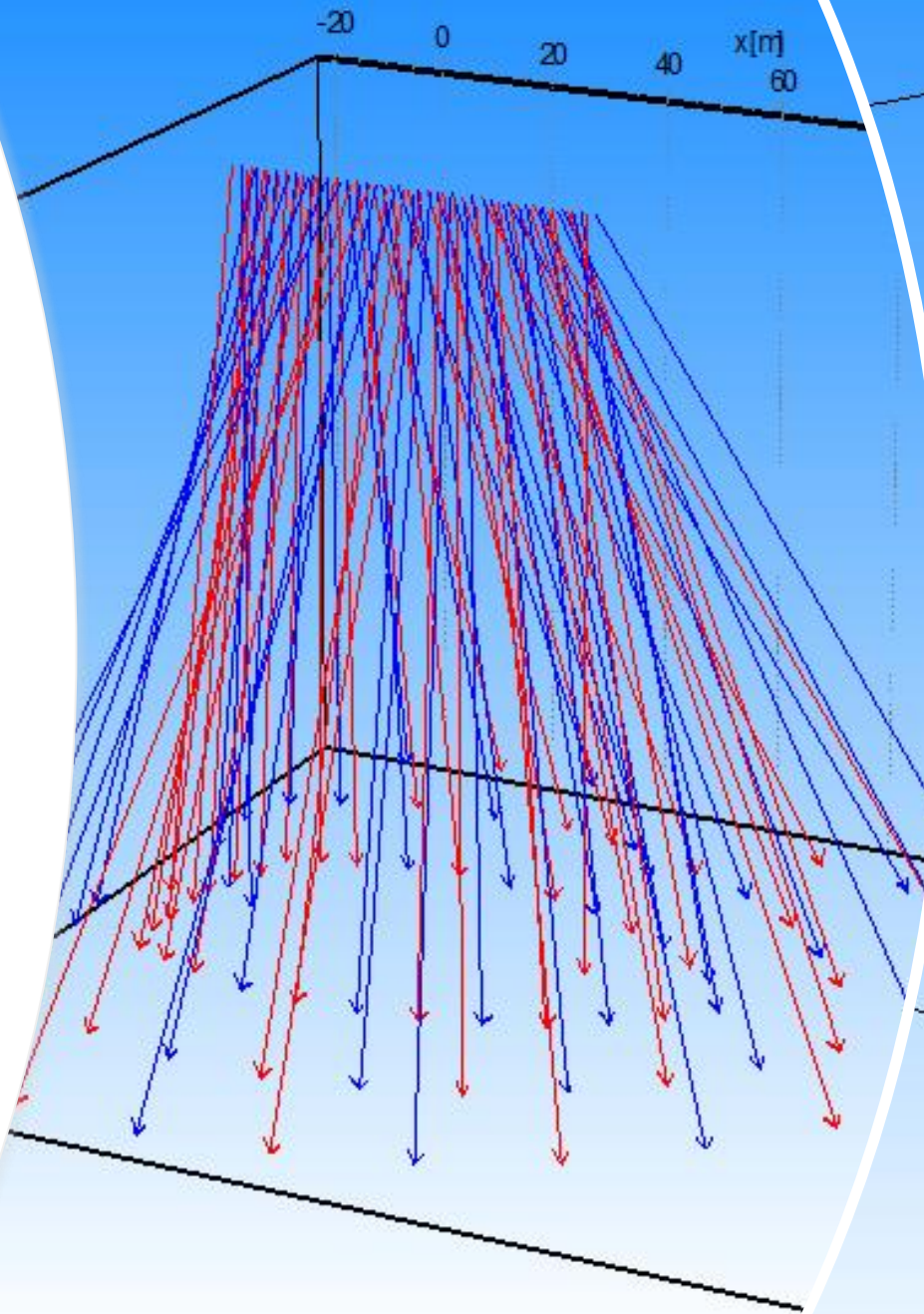
Najaden 1997  
Design only



# Early projects

Campus Konradsberg,  
Stockholm

- Data server hall
- Heat and free cooling
- 82 boreholes x 980 ft
- Deviation  $\sim 2,8^\circ$ , 28 ft
- 2 rows , 6,5 ft apart
- Hole spacing at surface
- Drilling along existing building

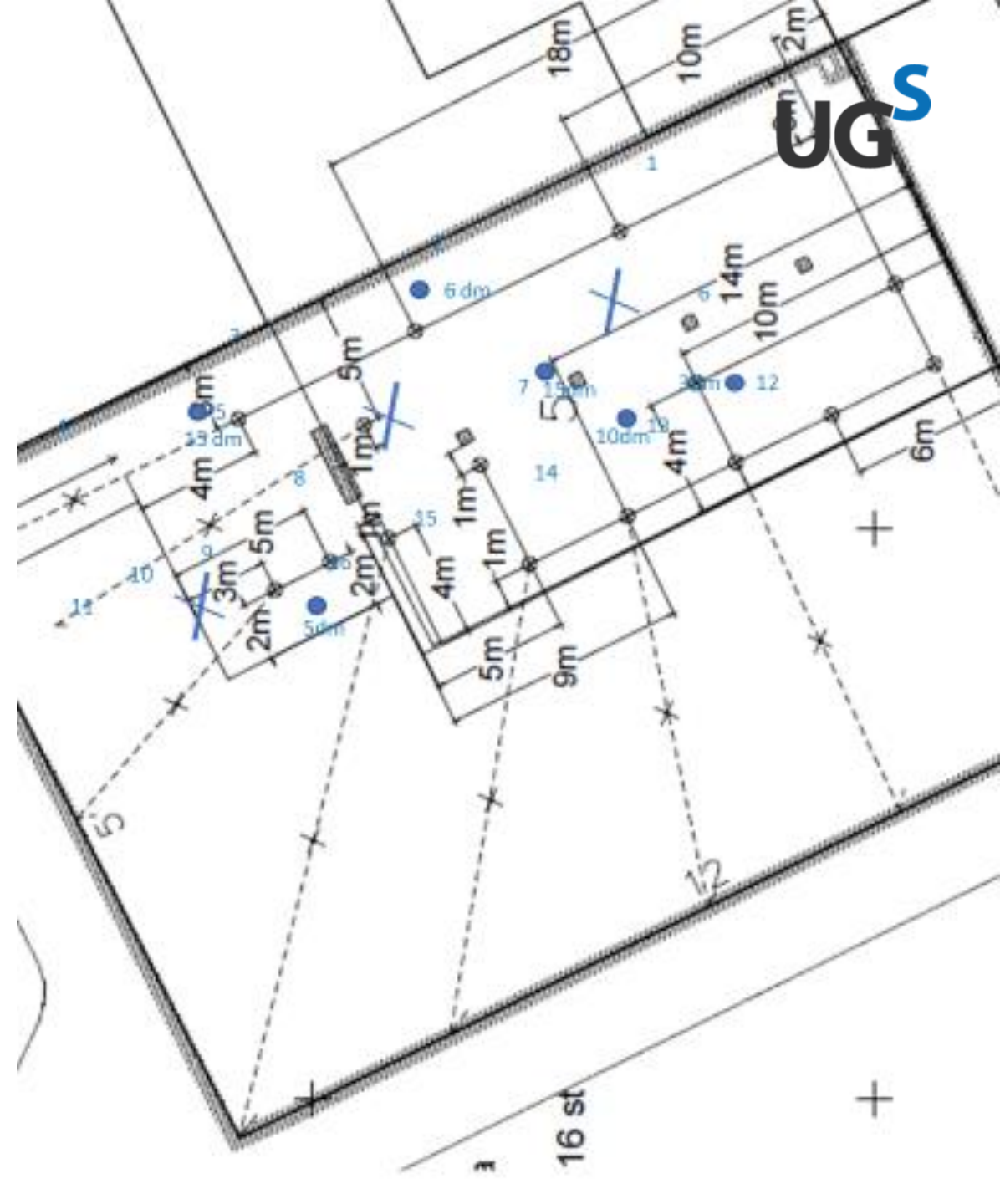




# Inclined bore holes – Basement Stockholm 2018

- 16 holes x 250 m (825 ft)
- Garage / basement
- Wassara water hammer WDH
- Dia 3,5" hole , special loop

UGS





# Geothermal Energy Storage



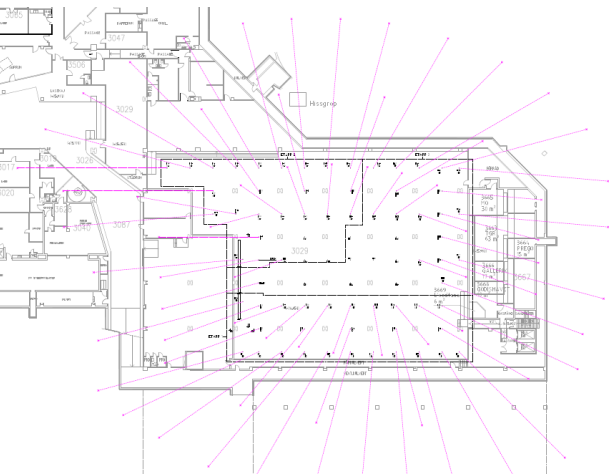
## Frölunda Torg Shopping Mall

Conversion to geothermal / solar

80 boreholes x 650 ft (0 -10 degree angel)

Business as usual while drilling in basement

Water Down-the-hole hammer technology



Geothermal solution for Skandia

## Geothermal Energy

Design loads

Heating 700 kW

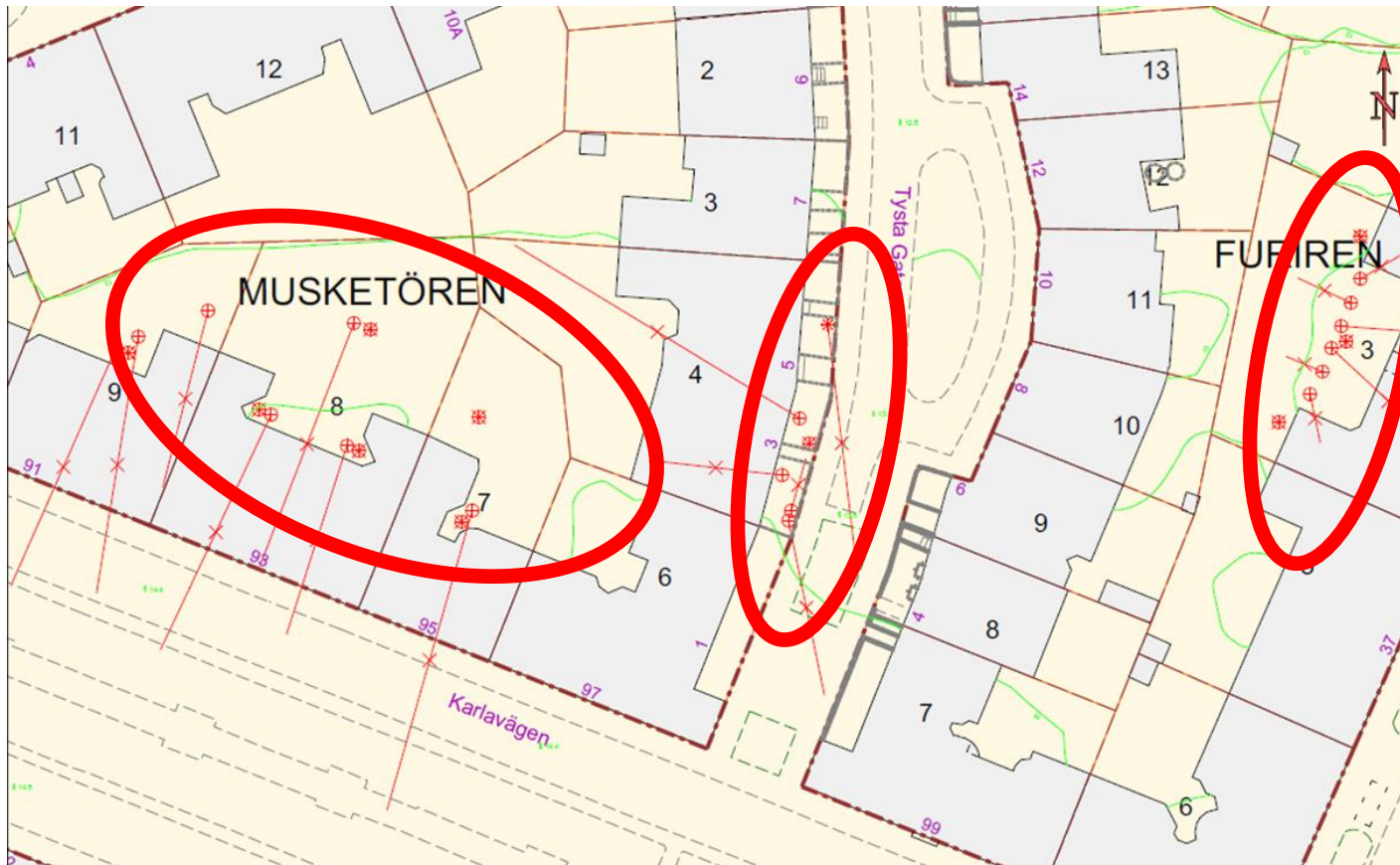
Active cooling 600 kW

Free cooling (bore holes) 200 kW

Power load coverage – heat 52%

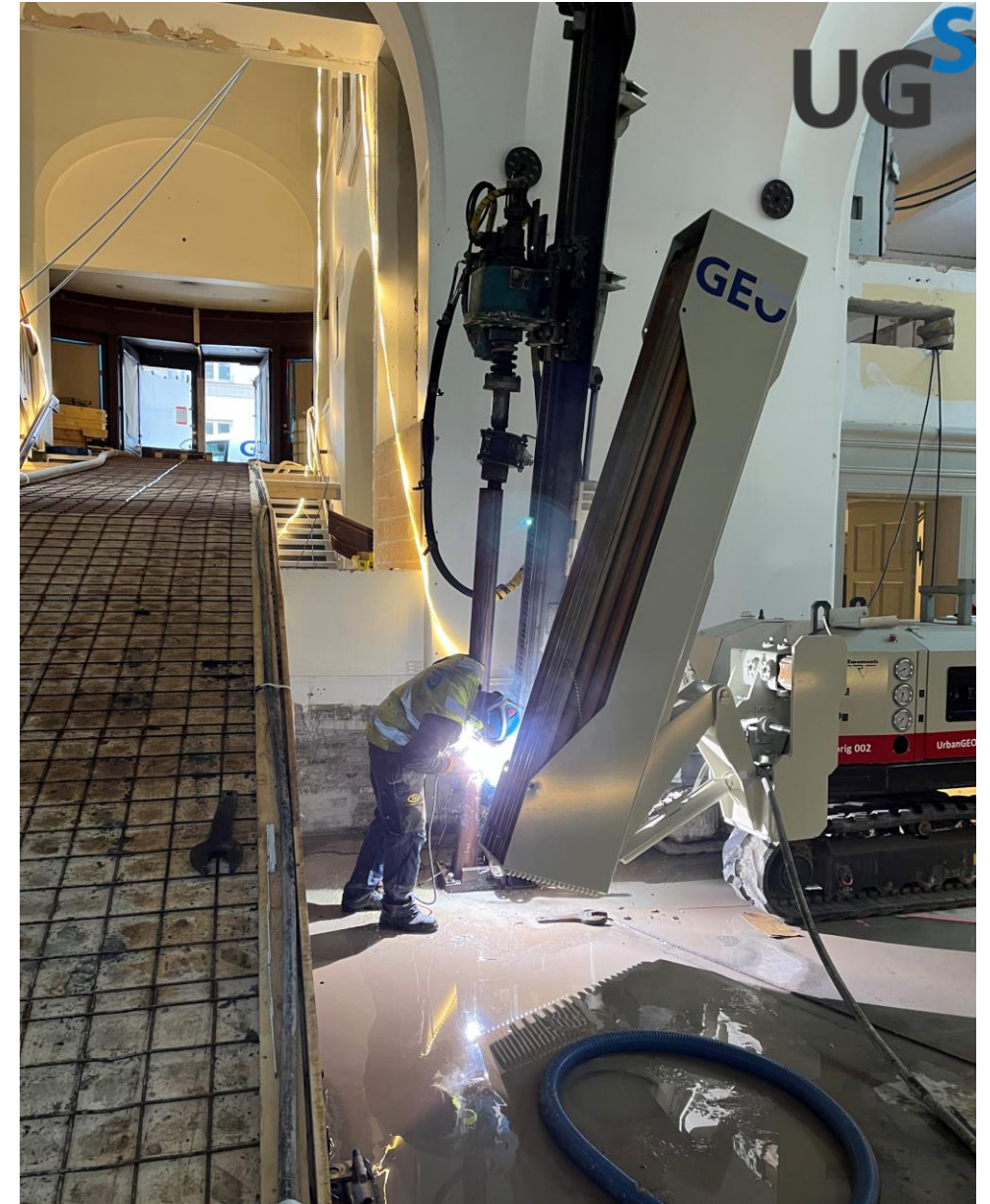
Power load coverage – cooling 31%

# Inclined bore holes – City Centre Residential



- Fully approved concept by Stockholm City Council
- Condominiums
- Drilling from inner court
- Drilling from street
- Drilling from garages
- Purpose to reach larger ground volumes





## Inclined bore holes in basements

Ongoing project Copenhagen, Denmark

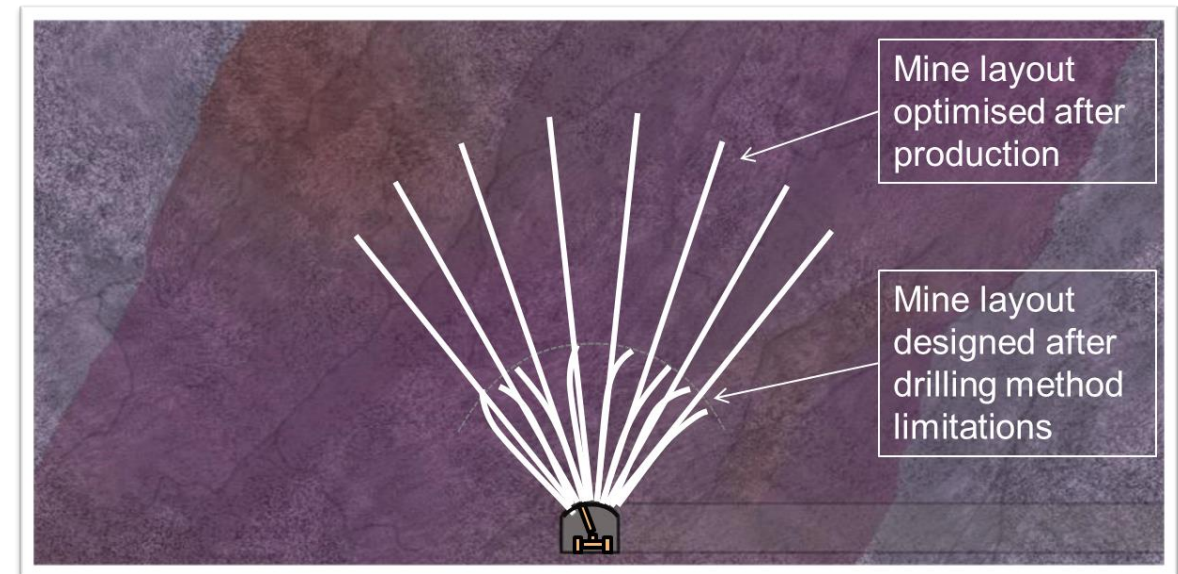
- Basement in late 1800's building
- 36 holes x 200 m
- 0°-10° angles
- Sedimentary rock ,
- 90 ft overburden



# Drilling Method and Process

Design, configuration and equipment determines drilling method

- Productivity – ROP, processes, experience
- Hole size and depth
- Requirements for grouting
- Space limitations
- Sensitive environment / infrastructure
- Equipment and drillers available
- National and local laws, regulations

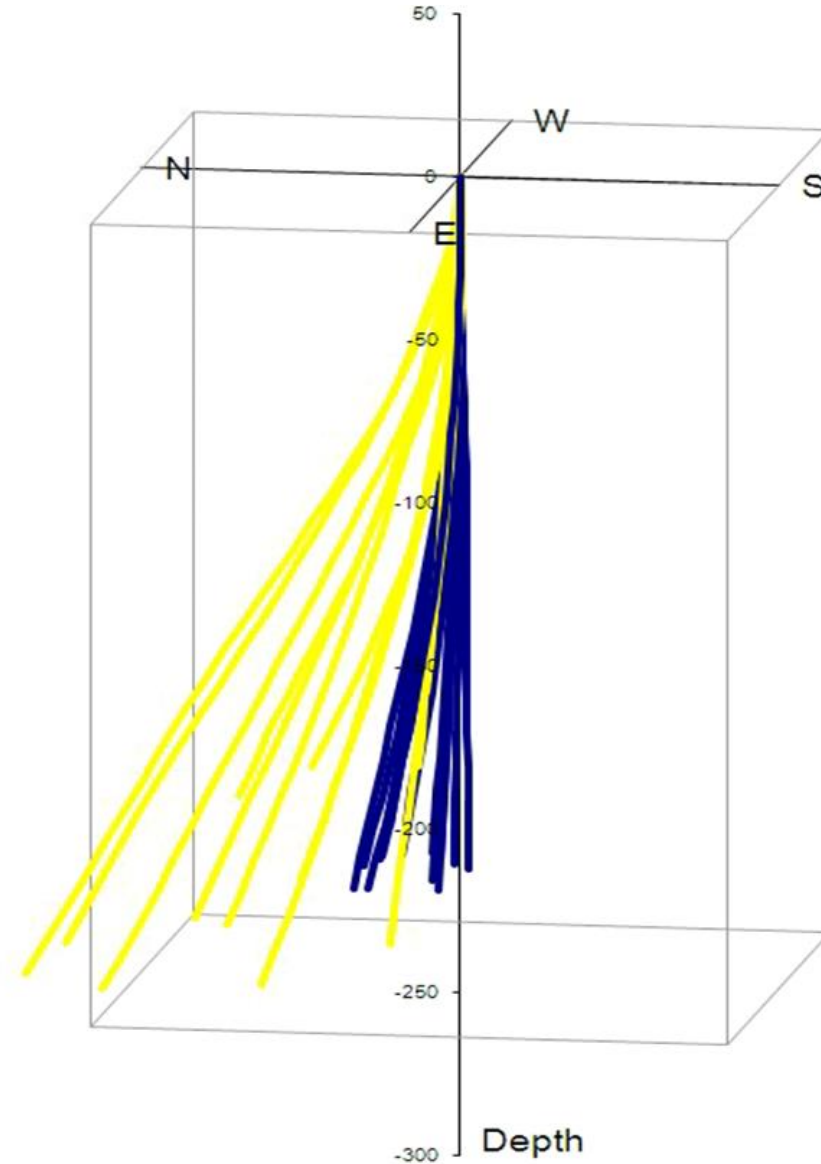


*Drilling method developed to access more rock volume in mining , sub level caving  
Wassara - Water DTH Hammer*

# Inclined bore holes – Accuracy

## Factors effecting accuracy

- Geology
  - Faults, voids, rock orientation
- Equipment and tooling
  - Method , DTH, WTDH, rotary
  - Alignment and collaring
- Drilling parameters control
- Operator – Driller experience
- Hole size and depth





**Thank you for listening,**

**Stefan Swartling**

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